

Your partner for printing quality



SCHENK Textile Screen Printing Machines Production and Marketing by Heinz Walz GmbH

The brand name SCHENK has always been associated to textile printing machines. In the 70's, SCHENK revolution-ised the screen printing industry by introducing on the market the first carrousel screenprinting machine. Since, this type of machine has been widely adopted by most screen printers. This concept has also inspired a multitude of other manufacturers. The success of SCHENK is mainly due to its constant innovation to fulfill the needs of an ever demanding industry.

The Head Offices of the company Heinz Walz CmbH are based in Pfullingen, near Stuttgart, 30 minutes from the city's international airport. There, machines are manufactured and exported all over the world. Our range of equipment is not limited to screen printing carrousel. We offer also all accessories related to screen printing: flash cure and tunnel driers are part of the package offered to our customer. We specialise also in single and multicolour flock devices and in embroidery machines.

Our flexibility to adapt our machine to our customer needs, the wide range of products available and our excellent service, make us the ideal partner whatever our customer is producing: advertising, fashion, decoration, industrial application. The printing process is not only limited to textile. Metal, cardboard, paper, plastics and leather can also be printed and /or flocked.







Field of application:

T-shirts, bags, cut pieces, socks etc.

	Bi-directional Single index, double index and half index function
	Bi-directional
Rotation	Electric, servo driven
	per hour
	Production monitoring: actual print, total print. Average production
	in proper sequence when starting or finishing the printing process. Printing automatic or through a foot pedal, one impulse, one print.
	Load and unload program enables to start and stop the print station
	programs up to nine strokes.
	Each station can be individually configured with any of the available
	based inks.
	leave the screen flooded after each print, particularly useful for water
	Six independent printing programs available, of which two allowing t
	12 languages.
Control centre	Touch screen control panel offers an easy navigation in more than
	Squeegee back and forth, up and down. Lock/ unlock frame.
	Through a membrane keypad on each station possibility to activate all functions: rotation right/ left/ half index. Lift up and down.
	to insert a flash cure in any printing station.
Printing station	Swivelling printing arm for easy access to the screen and possibility
Drinting station	Stroke length is adjustable to maximise print speed
	Independent squeegee print/ flood angle setting
	pressure gauge
	Independent squeegee print/ flood pressure adjustment with air
	Independent print/ flood speed control on each head
Squeegees	electrically driven squeegee
	Lateral loading double index: 1.200 x 950 mm (47.24" x 37.40")
	Lateral loading: 640 x 950 mm (25.20" x 37.40")
Max. sizes	Frontal loading: 600 x 1000 mm (23.6" x 39.37")
	Fine adjustment for accurate screen positioning.
	clamp adapter.
	to 40×40 mm (1.57" \times 1.57"). Also suitable for roller frames without
	Pneumatic screen clamping system to hold screen frames up
Frame holder	Four points screen off contact mechanical adjustment and automatic central off contact of 0 to 5 mm in 0.5 mm increments.
Erama holdar	Custom made, any size and shape possible
	Lateral loading double index: 1.200 x 850 mm (47.24" x 33.46")
	Lateral loading: 640 x 850 mm (25.19" x 33.46")
Max sizes	Frontal loading: 500 x 1000 mm (19.68" x 39.37")
	through a central holding screw.
	and precise rotation movement. One hand operation, easy to mount
Pallets	Aluminium sandwich pallet to avoid heat storage and to enable a fas
Registration	± 0,025 mm
	17.71")
	Double index – machine up to 14 stations: 800 x 450 mm (31.49" x
	(39.37" x 19.68")
	17.71") Double index – machine up to 12 stations: 1000 x 500 mm
	47.74")
	Single index – machine up to 14 stations: 400×450 mm (15.74" \times

Features Spider screen printing machine

6/8/10/12/14

19.68")

Up to 12 colours maximum

Single index – machine up to 12 stations: 450 \times 500 mm (17.70" \times

Stations

Colours

Print area

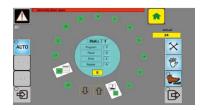


SCHENK*VARIprint 2002 EX* – an approved method



Quality and high-tech have a name: **SCHENKVARIprint**. Since two decades, worldwide, our customers emphasise the durability, productivity and flexibility of our printing machines. We are proud of our achievement and it is our obligation to keep up with our quality standard. That is why our obligation is to

offer better efficiency, reduced print tolerances, easy to use and flexible handling.



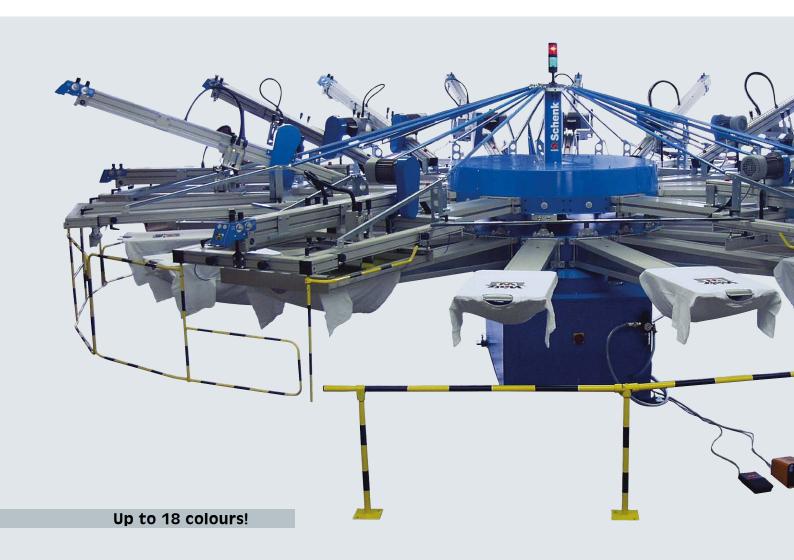
Easy navigation through a multi language touch screen control panel



Swivelling printing arm for easy access and better setting of the screen



Thanks to our ergonomically designed printing station the machine is extremely **user friendly**







Field of application:

T-shirts, bags, cut pieces, socks etc.

Optional:

Machine fitted with vacuum system for transfer print

* Any changes of technical data reserved

Print area	Single index – machine up to 16 stations: 600 x 800 mm (23.6" x 31.49") Single index – machine up to 18 stations: 500 x 800 mm (19.68" x 31.49")		
	Single Index: 20 to 26, 450 x 700 mm (18" x 28")		
	Double index: 2.0 to 20, 430 x 760 Him (16 x 28) Double index: 1.100 x 800 mm (43.30" x 31.49")		
Registration	± 0,025mm		
Pallets	± 0,023(1)(1) Aluminium sandwich pallets to avoid heat storage and to enable a		
railets	fast and precise rotation movement. Easy to mount through a cen-		
	tral holding screw.		
Mayimum aizaa	Lateral loading up to 18 stations: 620 x 1.000 mm (24.40" x 39.37")		
Maximum sizes	20 to 26 stations: 600 x 900 mm (24" x 35")		
	Double index: 1.200 x 950 mm (42.24" x 37.40")		
	Frontal loading up to 16 stations: 610 x 1.000 mm (24" x 39.37")		
	Frontal loading 18 stations: 540 x 1.000 mm (21.25" x 39.37")		
	Custom made, any size and shape possible		
Frame holder	Four points screen off contact mechanical adjustment and automatic		
	central off contact of 0 to 5mm in 0.5 mm increments.		
	Pneumatic screen clamping system to hold screen frames up to		
	40×40 mm (1.57" \times 1.57"). Also suitable for roller frames without		
	clamp adapter.		
	Fine adjustment for accurate screen positioning		
Maximum sizes	Lateral loading up to 16 stations: 730 x 1.250 mm (28.74" x 49.21")		
	Double index: 1.200 x 1.250 mm (47.24" x 49.21")		
	Lateral loading 18 stations: 650 x 1.250 mm (25.59" x 49.21")		
	Double index: 1.200 x 1.250 mm (47.24" x 49.21")		
	Frontal loading up to 16 stations: 720 x 1.360 mm (28.34" x 53.54")		
	Frontal loading 18 stations: 650 x 1.360 mm (25.59" x 53.54")		
Squeegees	electrically driven squeegee		
	Independent print/flood speed control on each head		
	Independent squeegee print/flood pressure adjustment with air		
	pressure gauge		
	Independent squeegee print/flood angle setting		
	Stroke length is adjustable to maximise print speed		
Printing station	Swivelling printing arm for easy access to the screen, and possibility		
	to insert a flash cure in any printing station.		
	Through a membrane keypad on each station possibility to activate all		
	functions: rotation right/left/half index. Lift up and down. Squeegee		
	back and forth, up and down. Lock/unlock frame.		
Control centre	Touch screen control panel offers an easy navigation in more than		
	12 languages.		
	Six independent printing programs available. of which two allowing to		
	leave the screen flooded after each print, particularly useful for water		
	based inks.		
	Each station can be individually and independently configured with		
	any of the available programs and print/flood strokes set to up 9		
	strokes.		
	Load and unload program enables to start and stop the print		
	stations and proper sequence when starting o finishing the printing		
	Printing automatic or through a foot nodal, one impulse one print		
	Printing automatic or through a foot pedal, one impulse, one print.		
	Sample function.		
	Production monitoring: actual print, total print. Average production		
	per hour		
Rotation	Electric, Servo driven		
	Bi-directional		
	Single index, double index and half index function		

Free wheel capability

Electric Servo driven

per print station: 8 bar, 3 m³/h

Off Contact, adjustable through the control panel.

Off contact of 0 to 5 mm (0.20") adjustable in 0,5mm increments.

Lift

Air requirement

Features VARIprint 2002 EX Screen printing machine

10/12/14/16/18/20/22/24/26

Up to 18 colours maximum

Stations

Colours



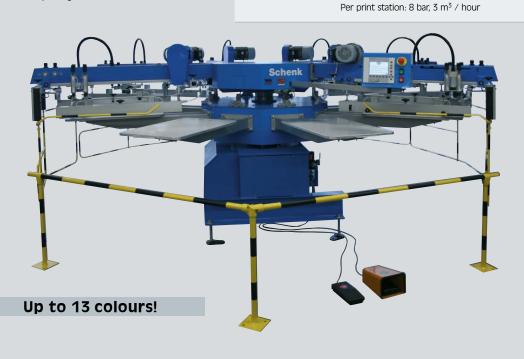
SCHENKVARIprint EASY – screen printing machine – compact, versatile and build to last



Ideal for combination of print and flock

Features VARIprint EA	ASY Screen printing machine			
Stations	6/8/10/12/14			
Colours	Up to 13 colours maximum			
Print area	480 x 500 mm (18.69" x 19.68")			
Registration	± 0,025 mm			
Pallets	Aluminium sandwich pallet to avoid heat storage and to enable a fast			
	and precise rotation movement. One hand operation, easy to mount			
	through a central holding screw.			
Max sizes	Frontal loading: 520 x 850 mm (20.47" x 33.46")			
	Custom made, any size and shape possible			
Frame holder	Mechanical height adjustment.			
	Pneumatic screen clamping system to hold screen frames up			
	to 40 x 40 mm (1.57" x 1.57") profile. Also suitable for roller frames			
	without clamp adapter.			
	Fine adjustment for accurate screen positioning (optional).			
Max. sizes	Frontal loading: 600 x 800 mm (23.6" x 31.49")			
Squeegees	Electrically driven squeegee			
	Independent print/ flood speed control on each head			
	Independent squeegee print/ flood pressure adjustment with air			
	pressure gauge			
	Independent squeegee print/ flood angle setting			
	Stroke length is adjustable to maximise print speed			
Printing station	Fixed printing arm			
	Through a membrane keypad on each station possibility to activate			
	all functions: rotation right/ left/ half index. Lift up and down.			
	Squeegee back and forth, up and down. Lock/ unlock frame.			
Control centre	easy navigation in more than 12 languages.			
	independent printing programs available, of which two allowing to leave the			
	screen flooded after each print, particularly useful for water based inks.			
	Each station can be individually configured with any of the available			
	programs up to nine strokes.			
	Printing automatic or through a foot pedal, one impulse, one print.			
	Sample function.			
	Production monitoring: actual print, total print. Average production			
	per hour			
Rotation	Electric			
	Single index, double index and half index function			
	Free wheel capability			
Lift	Pneumatic			
Electrical requiremen	nt 400 V, 50 cycles, 5.5 kW/16 Amp maximum			
Air requirement	8 bar, 10 m³/ hour approx. for pneumatic lift			

^{*} Any changes of technical data reserved





Printing area in mm: Ø in mm: Printig area in inches: Ø in ft: Printing area in mm: Ø in mm: Printig area in inches: Ø in ft: Printing area in mm: Ø in mm: Printig area in inches: Ø in ft: Printig area in inches: Ø in ft:	480 x 500 mm 3140 mm 19" x 20" 10.30' 480 x 500 mm 3560 mm 19" x 20" 11.67" 480 x 500 mm 3990 mm 19" x 20" 13.10'	450 x 500 mm 3500 mm 18" x 20" 11.48' 450 x 500 mm 3860 mm 18" x 20" 12.66'	600 x 800 mm 5300 mm 23" x 32" 17.38'	
Ø in mm: Printig area in inches: Ø in ft: Printing area in mm: Ø in mm: Printig area in inches: Ø in ft:	3560 mm 19" x 20" 11.67' 480 x 500 mm 3990 mm 19" x 20"	3860 mm 18" x 20" 12.66' 450 x 500 mm	5300 mm 23" x 32" 17.38'	
Ø in mm: Printig area in inches: Ø in ft:	3990 mm 19" x 20"			
Printing area in mm:		18" x 20" 14.30'	600 x 800 mm 5300 mm 23" x 32" 17.38'	800 x 1100 mm 6700 mm 32" x 43" 21.98'
Ø in mm: Printig area in inches: Ø in ft:	480 x 500 mm 4390 mm 19" x 20" 14.40'	450 x 500 mm 4705 mm 18" x 20" 15.43'	600 x 800 mm 5760 mm 23" x 32" 18.89'	700 x 1000 mm 6800 mm 28" x 39" 22.30'
Printing area in mm: Ø in mm: Printig area in inches: Ø in ft:	450 x 500 mm 4690 mm 18" x 20" 15.38'	400 x 450 mm 4705 mm 16" x 20" 15.43'	600 x 800 mm 6230 mm 23" x 32" 20.43'	700 x 1000 mm 6900 mm 28" x 39" 22.63"
Printing area in mm: Ø in mm: Printig area in inches: Ø in ft:			600 x 800 mm 6700 mm 23" x 32" 21.98'	
Printing area in mm: Ø in mm: Printig area in inches: Ø in ft:			500 x 800 mm 6700 mm 20" x 32" 21.98'	
Printing area in mm: Ø in mm: Printig area in inches: Ø in ft:			450 x 700 mm 6700 mm 18" x 28" 21.98'	
Printing area in mm: Ø in mm: Printig area in inches: Ø in ft:			450 x 700 mm 7230 mm 18" x 28" 23.72'	
Printing area in mm: Ø in mm: Printig area in inches: Ø in ft:			450 x 700 mm 7620 mm 18" x 28" 25'	
Printing area in mm: Ø in mm: Printig area in inches: Ø in ft:			450 x 700 mm 7880 mm 18" x 28" 25.85'	
	Ø in mm: Printing area in inches: Ø in ft: Printing area in inches: Ø in mm: Printing area in inches: Ø in ft: Printing area in inches: Ø in ft:	Ø in mm: 4390 mm Printing area in inches: 0 in ft: Printing area in mm: 450 x 500 mm Ø in mm: 4690 mm Printing area in inches: 18" x 20" Ø in ft: 15.38" Printing area in mm: Ø in mm: Printing area in inches: Ø in ft: Printing area in in	9 in mm: Printig area in inches: 0 in ft: Printing area in mm: 0 in mm: Printig area in inches: 0 in ft: Printing area in mm: 0 in mm: Printig area in inches: 0 in ft: Printing area in mm: 0 in mm: Printig area in inches: 0 in ft: Printing area in inches: 0 in ft: Printing area in mm: 0 in mm: Printig area in inches: 0 in ft: Printing area in inches: 0 in ft: Printing area in mm: 0 in mm: Printing area in inches: 0 in ft: Printing area in mm: 0 in mm: Printig area in inches: 0 in ft: Printing area in inches: 0 in ft: Printing area in mm: 0 in mm: Printing area in inches: 0 in ft:	Ø in mm: 4390 mm 4705 mm 5760 mm Printig area in inches: 19" x 20" 15.43" 18.89" Printing area in mm: 450 x 500 mm 400 x 450 mm 600 x 800 mm 9 in ft: 18" x 20" 16" x 20" 23" x 32" 15.38" 16" x 20" 25" x 32" 20.43" Printing area in inches: 0 in ft: 600 x 800 mm 6700 mm Printing area in inches: 0 in ft: 500 x 800 mm 6700 mm Printing area in inches: 0 in ft: 500 x 800 mm 6700 mm Printing area in inches: 0 in ft: 500 x 800 mm 6700 mm Printing area in inches: 0 in ft: 450 x 700 mm 6700 mm Printing area in inches: 0 in ft: 450 x 700 mm 18" x 28" Printing area in inches: 0 in ft: 450 x 700 mm 7620 mm Printing area in inches: 0 in ft: 450 x 700 mm 7620 mm Printing area in inches: 0 in ft: 450 x 700 mm 7620 mm Printing area in inches: 0 in ft: 450 x 700 mm 7620 mm Printing area in inches: 0 in ft:

Pneumatic or electric printing station

- Frontal control on each station
- Pneumatic manometer displaying squeegee pressure settings
- Membrane keypad controlling lifting and rotation movement, squeegee and screen fixing
- Adjustable speed from 0 to 1 m/ sec, print and flood squeegee pressure and stroke length
- Optional: electrically driven squeegee



Vacuum pallets option

Upon request we can supply:

- Variprint 2002 EX with vacuum ability
- Adjustable vacuum to enable the application and removal of paper, foil or similar substrate.
- Printing area: 700 x 1.000 mm
- Available in up to twelve stations in variable print configuration
- Possibility to fit vacuum or standard pallets

Squeegee system

- Squeegee width up to 1.100 mm
- Evenly pressure repartition on all the squeegee width
- Adjustable squeegee angle from 0° to 45°
- Fast and clean squeegee changing
- Distance between squeegee enables a bigger ink reserve reducing filling intervals



Control center

- Easy and clear multilingual navigation
- Display in plain language of status, warnings and errors
- Six different print programs
- Cleaning, samples, dryer, input/ output programs



Pallets

- Excellent efficiency thanks to the lightweight construction of the pallets, reducing heat storage and enabling a faster and precise rotation positioning.
- Wide range of palettes for T-shirts, sleeves, trousers, cut pieces, socks, bags, etc.
- Optional soft-top rubber.



SCHENK – Manual presses, manual and automatic flocking units



Our innovative and reliable technology enables you to easily print and flock on T-shirts, sweatshirts, cut pieces, sport articles, etc. Like all SCHENK products, our manual presses and flock equipment are of high quality and durability, enabling excellent results at an affordable price.

Manual flocking unit S 90-1

- ideal for manual flocking of surfaces and formed parts
- high voltage adjustable from 0 to 90 kV
- build in ground control
- applicators available in different sizes



Manual flocking unit CCL Flocker and Easy Coater

- ideal for newcomers
- for samples and small series
- high voltage adjustable from 30 to 70 kV
- applicators available in different sizes
- mains connection 230 V (50/60 Hz) or optional 115 V (50/60 Hz)



SCHENK – High quality

Mobile flocking station type SC with various flocking dimensions

- 600 x 800 mm
- 450 x 600 mm
- 330 x 400 mm
- for stand alone or in combination with our screen printing machines



Flocking table FT 1000/800

- ideal working place for flocking with our manual unit S 90-1
- to avoid dispersion of flock fibre in the working environment
- enables a perfect ground connection of the substrate increasing the quality of the flocking.



Flocking unit EPA-N

- electrostatic/pneumatic unit to flock preformed pieces, bodies and hollow spaces
- large flock fibre container
- adjustable air release
- equipped with S 90-1 high voltage generator, easy to remove for manual standard application





6 colours manual press KDM 6

- rotating pallets and screen holders
- · easy handling
- high precision, fitted with micro-adjustment
- central and individual off contact adjustment



- same function as the KDM 6
- fitted with four rotating pallets and four rotating screen holders



Cleaning unit R-TS

- for fast removal of remaining loose fibre from flocked textile
- without mechanical contact, the flock fibre is removed and sucked into a collecting bag



Textile dryer/fixing oven TRH with mobile carts

- electrically powered oven, horizontal air conduct for absolute constant temperature
- adjustable temperature up to 160° C
- automatic timer
- adjustable fan for fresh air input and exhaust





Heinz Walz GmbH

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